



# METAL EFFECTS®

## PERMACOAT XTREME™

Seals and Protects  
Metal Effects Rust Finishes

Interior / Exterior

1 US Gal. / 3.78 L

MAX. VOC 100 g/L  
This product meets SCAQMD Rule  
1113-Architectural coatings;  
Faux Finishing category -  
Clear Topcoat

This product can only be sold as part of a  
Faux Finishing coating system.

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**COVERAGE | COBERTURA**  
**275** Applied as directed  
*Aplicado como se indica*  
**sq ft / gal | pies cuadrados / gal**

Maximum two coats recommended  
*Máximo de dos capas son recomendadas*



Drying Time  
*Tiempo de Secado*  
@ 50% RH

**55°F+**

Touch: 30 min. | *Tacto: 30 minutos*

Recoat: 1 hour | *Repintar: 1 hora*

Temperature and humidity dependent  
*Dependiente de temperatura y humedad*

**Permacoat Xtreme** is an all-in-one water base, clear, non-yellowing, protective sealer and top coat designed to work over *Metal Effects Rust Activated Iron Paint*. This innovative clear coat chemically arrests the oxidized metal finish, minimizing any further corrosion, and then self-crosslinks to create a weather resistant barrier.

**APPLICATION:** The rusted finish must be fully cured prior to application (min. 24 hours). Make sure that the air, surface, and product are all above 55°F and at least 5°F above the dew point before applying. Avoid applying this product if rain or snow is expected in 72 hours or if the temperature is expected to drop below 55°F within 72 hours. **Permacoat Xtreme** can be brushed, rolled or spray applied. **Brushing:** Use a high-quality synthetic bristle brush. **Rolling:** Use a high-quality short-nap varnish roller. **Spraying:** Use a HVLP gun, conventional cup gun or airless spray system. **First coat:** Add equal parts of **Permacoat Xtreme** with water and stir well before applying. **Second coat:** Apply **Permacoat Xtreme** at full strength. Final dry film is 2 mils. **Do not exceed recommended film thickness.** Full cure time is 7 to 10 days.

**CLEAN UP:** Clean tools, brushes and equipment with warm, soapy water immediately after use. Promptly wipe up spills and splatters with a damp cloth.

**HANDLING & STORAGE:** When not in use, close container tightly and store at room temperature. Protect from freezing and extreme heat. If contents freeze, allow thawing at room temperature. Do not reuse container and dispose of unused or unwanted product in accordance with local laws regulating water base coatings.

**HEALTH & SAFETY:** Use in a well ventilated area. Avoid contact with eyes. Wash hands thoroughly with soap and warm water

after use. Do not take internally. When spraying or sanding, use a properly fitting (NIOSH approved) respirator per the manufacturer's instructions.

**Skin contact:** Thoroughly wash with soap and warm water before the coating dries. Individuals with sensitive skin may require gloves.

**Eye contact:** Rinse with clean water for 15 minutes. Seek medical attention.

**Inhalation:** To help prevent irritation, use only in well-ventilated areas. If irritation occurs, move to fresh air. If irritation persists, seek medical attention.

**Ingestion:** Do not induce vomiting. Seek medical attention.

**Read the Material Safety Data Sheet for Additional Health and Safety Information.**

**KEEP OUT OF REACH OF CHILDREN**

**WARRANTY:** This product will perform as claimed if directions are followed. Directions are as complete as possible, but cannot encompass all conditions, applications, techniques, and/or surfaces, which are beyond our control. Warranty is limited to replacement or refund value of product actually used, if such product proves defective.

Visit [modernmasters.com](http://modernmasters.com) for Technical Data Sheets, Material Safety Data Sheets, Application Instructions and the latest information on all our specialty water base paints and coatings.